



LUUM

Fabric Grading **BY GRADE**

Updated November 2025

Fabric Type: W = Woven C = Coated L = Leather

TYPE	PATTERN	GRADE	TYPE	PATTERN	GRADE
W	BEADED STRIPE	Gr-1	C	ULTRA DURABLE	Gr-3
W	BITSTREAM	Gr-1	W	UNBOUNDED	Gr-3
W	HEATHER TECH	Gr-1	W	DEMI BOUCLE	Gr-4
W	SIMPLICITY	Gr-1	W	DOYENNE	Gr-4
W	ACTUATE	Gr-2	W	GRID STATE	Gr-4
W	BIOTOPE	Gr-2	C	LITHOPRINT	Gr-4
W	COMPECT	Gr-2	W	MODULUS	Gr-4
W	COMPLEMENT	Gr-2	W	TRICHROMA	Gr-4
W	CROSS DYE	Gr-2	W	TWISTED TWEED	Gr-4
W	CROSSGRAIN	Gr-2	W	VELVET UNDERGROUND	Gr-4
C	DECOY	Gr-2	W	AMPLE	Gr-5
W	FUNDAMENTALS	Gr-2	W	ELASTIC WOOL	Gr-5
W	GRAVITON	Gr-2	W	FLEX WOOL	Gr-5
W	MAGNIFY	Gr-2	W	FORMWORK	Gr-5
W	PERCEPT	Gr-2	C	PERILUNE	Gr-5
W	SITU	Gr-2	W	SCATTERGRAPH	Gr-5
W	STIMULI	Gr-2	W	SGRAFFITO	Gr-5
W	SURFACE LEVEL	Gr-2	W	VECTOR	Gr-5
W	TEXTURE MAP	Gr-2	C	META TEXTURE	Gr-6
W	DIGI TWEED	Gr-3	W	PARTICULATE	Gr-6
W	ECOTONE	Gr-3	W	POINT SET	Gr-6
C	FINE GRAIN	Gr-3	W	REFRACTION	Gr-6
W	HIGH FREQUENCY	Gr-3	W	SOFT STATIC	Gr-6
W	INTAWEB	Gr-3	W	SPECTRAL ARRAY	Gr-6
W	INTONE	Gr-3	W	TILT SHIFT REDUX	Gr-6
W	MARL CLOTH	Gr-3	C	TOUCH TONE	Gr-6
W	MEDIAN	Gr-3	W	ADAGE	Gr-7
W	MEGACHECK	Gr-3	W	AMALGAM	Gr-7
W	MIAMI	Gr-3	W	CULT CLASSIC	Gr-7
W	MILIEU	Gr-3	W	GRAPH SPECK	Gr-7
W	SUPERSPUN	Gr-3	W	INTERSTICE	Gr-7



TYPE	PATTERN	GRADE	TYPE	PATTERN	GRADE
C	MONOTEX	Gr-7	W	SUPER SHEARLING	Gr-9
W	OUTPRESS	Gr-7	C	WELDED	Gr-9
W	PEBBLE MELANGE	Gr-7	W	DATASTORM	Gr-10
W	SUBTLE STRIA	Gr-7	W	EPHEMERA	Gr-10
C	SYNAPTIC	Gr-7	W	EVERYDAY BOUCLE	Gr-10
W	WAVEFIELD	Gr-7	W	PHOTOGRAM	Gr-10
W	WOOL FLECK	Gr-7	W	STRUCTURED STRIPE	Gr-10
W	COGNITION	Gr-8	W	ADAPTATION	Gr-11
W	CONTRAST SLUB	Gr-8	W	ANGULO	Gr-11
W	DUO CHROME	Gr-8	W	COLOR FUSE	Gr-11
W	GEOGLYPH	Gr-8	W	EQUILUX	Gr-11
W	HAPTIC	Gr-8	W	FLEECE	Gr-11
W	KNURL	Gr-8	W	HEATHER FELT	Gr-11
W	MEGAPIXEL	Gr-8	W	OBLIQUE ARGYLE	Gr-11
W	MELANGE CHECK	Gr-8	W	ARC ANGLE	Gr-12
W	STABILITY	Gr-8	W	SCALE FACTOR	Gr-12
W	WOOLY WOOLY	Gr-8	W	SCHEMA	Gr-12
W	BARBERPOLE BASKET	Gr-9	C	TOP COAT	Gr-12
W	CONSTRUCT	Gr-9	W	RUBRIC	Gr-13
W	FORWARD MOTION	Gr-9	W	EMERGENT	Gr-14
W	FULL WOOL	Gr-9	W	MITERED	Gr-14
C	HERRINGBONE HYBRID	Gr-9	W	LIMITLESS LOOP	Gr-15
W	HOMAGE	Gr-9	W	SECOND NATURE	Gr-19
W	HYPED UP	Gr-9	L	FORTIS	CALL
W	MACROTWEED	Gr-9	L	MERUS	CALL
W	OEUVRE	Gr-9	W	NAVIGATE	CALL
C	PERFECT BALANCE	Gr-9	L	PELA	CALL

- Fabric grades are for reference only and subject to change.
- Fabric grades assume a railroad application with no pattern match. Contact WCI for pricing if fabric is mohair, velvet, striped, directional, has a large pattern or repeat, or you have special application instructions.
- Grading does not guarantee suitability. If you have concerns about a fabric being too thick or thin, stiff or stretchy, or its workability, contact WCI to submit a memo for testing.
- WCI lead times depend on fabric availability by manufacturer.
- Contact info@westcoastindustries.com or quotes@westcoastindustries.com for assistance.